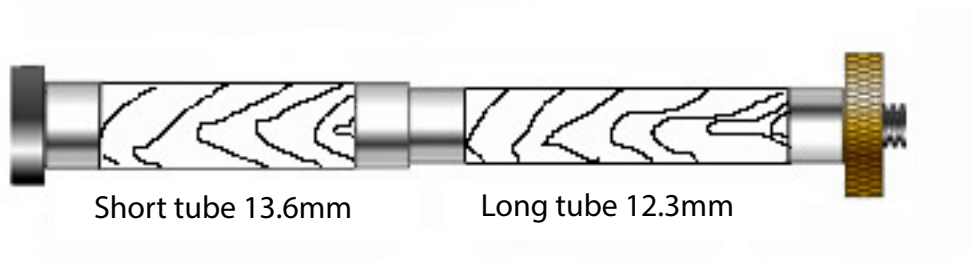


# Junior Gentleman's

Drill Bit required – 25/64" (or 10mm) & 15/32"  
 Bushings required – Bushing - JR

## Turning Diameters



Turn outside diameter of the pen blank down to 13.6mm for the short tube and 12.3mm for the long tube.

## Assembly

Layout the parts as shown below :-

1. Press the Writing nib coupler onto the long tube .
2. Press the End Cap onto the other end.
3. Press the clip assembly onto the short tube.
4. Press the centre band onto the other end.

